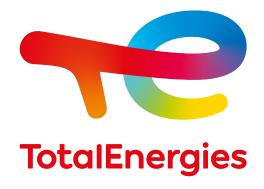
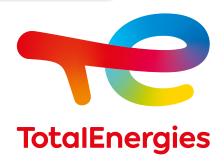


# Metalworking fluids

Products & services catalog

**Protecting** beyond just tools





## Major energy player

- TotalEnergies is a broad energy company that produces and markets energies on a global scale: oil and biofuels, natural gas and green gases, renewables and electricity
- Our 105,000 employees are committed to energy that is ever more affordable, clean, reliable and accessible to as many people as possible
- Active in more than 160 countries, TotalEnergies puts sustainable development in all its dimensions at the heart of its projects and operations to contribute to the wellbeing of people



# Our history

- The Company's history began in 1924 with the creation of Compagnie Française des Pétroles (CFP)
- We have been innovating for nearly 100 years, to meet our customers' needs and expectations, throughout the world
- The Company was branded **Total** in 2003, after merging with PetroFina then Elf. In 2018, Maersk Oil joined TotalEnergies







	Innovative fluid technology	Folia	4
<b>3</b>	Water-based cutting fluids	Lactuca Spirit Vulsol	6
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	Quenching oils	Drasta	12
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The Folia range is a revolution in the field of metalworking. It is an innovative metalworking fluid technology free of oils and emulsifiers.

With a high lubricity and an excellent cooling power, it offers to users a unique solution for multiple metalworking

### **HEALTH**



- · Less hazardous components
- Boron free technology
- · Limited pictograms in the Safety Data Sheet



- · Reduced odour
- Reduced risk of dermatosis
- Reduced mist and fumes
- Improved workspace cleanliness

### **PERFORMANCE**

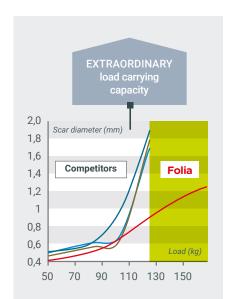


- · Longer tool life
- Longer fluid timespan
- Less consumption
- Increased productivity

### **ASPECT**



### FOUR BALL TEST ASTM: D2783



Immerged into Folia, the 4 balls continue not to weld even at very high load and the wear diameter remains limited.

This unique feature allows not only to make outstanding saving on tools but also permit to use Folia in a large range of applications from cutting to forming where straight oils are usually used.



**OUR LUBRICANTS** 

**PROTECT BEYOND** 









**Eco-friendly** 







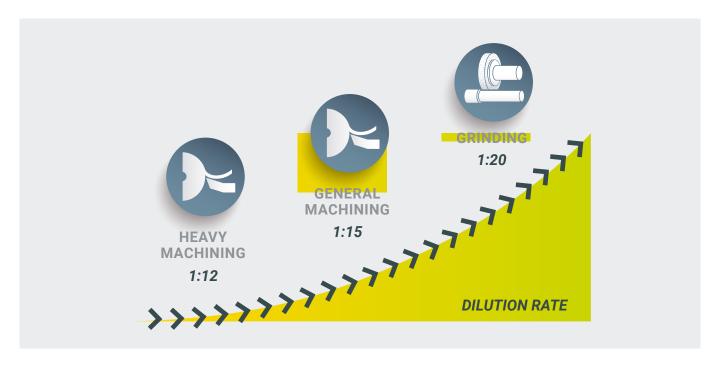
productivity

More satisfied employees

Less maintenance

Using advanced technologies we bring to the market an innovative metalworking fluid free of oil and emulsifiers, providing the best performance and comfort for the operators and their environment.

### **MULTI-SERVICE PRODUCTS**



Products		Materials								Applications			
	Allerinium coppet alloys carbon steels				on capide on stells stells lightly			Cinding Willings Little glind besting			Broaching		
Folia A 7000	•••	••	••	•		••	•	•	•••	•••	•		
Folia B 7000 D	•	•	•••	••		••	•	••	•••	•••	••		
Folia G 5000	•	•	••	•••	•	••	•	•••	••	••	•		
Folia V 7000*		•	•••	••		••	•	••	•••	•••	••		
Folia W 7000		•	••	•••	•••	••	•	•••	••	••	•		

<sup>\*</sup>Biocide free

Legend

Possible

Suitable Designed for



All our **water-based** fluids are formulated to fullfill the highest technological requirements for your industrial applications while simultaneously providing maximum safety for your operators. In particular they contain no formaldehyde releaser.

TotalEnergies Lubrifiants offers a wide range of coolants: Emulsion (macro-emulsions) with **Lactuca**, Semi-Synthetic (micro-emulsions) with **Spirit**, Synthetic fluids with **Vulsol**.

EMULSION	SEMI-SYNTHETIC FLUID	SYNTHETIC FLUID
Lactuca	Spirit	Vulsol
Dedicated to lubrication	Perfect balance between cooling and lubrication	High performance without mineral oil

Their formulation guarantees machining performance for any type of metals and severity of operations:

Reinforced antiwear properties | Extended anticorrosion properties | Outstanding resistance to microorganism development |

Improved antifoaming properties

### **FOCUS ON THE LATEST TECHNOLOGY:**

- Spirit 3000
- Spirit 5000 X
- Spirit 5000
- Spirit 7000 X
- Spirit 7000

Formulated with the safest molecules available on the market







### **Spirit 5000 X & Spirit 7000 X:**

### Health



Biocide free technologie | No labeling

### Safety



In-house technology avoiding dermatitis

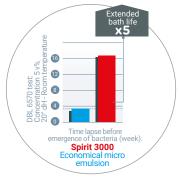
### **Performance**



Longer tool life thanks to a high lubricity content

The new Spirit X series offers "X-TRA safe + X-TRA performance = X-TRA care for you and your operations"

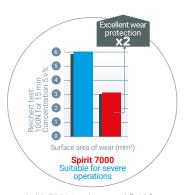
### **CUSTOMER BENEFITS USING SPIRIT RANGES:**



Spirit 3000 is a water based fluid, optimized for grinding and general machining. It has been specially designed for cast iron and soft & medium hard steels.



**Spirit 5000** is a water based fluid, optimized for general machining and grinding. It has been specially designed **for cast iron, steels and aluminum**. Its technical performances enable more efficient operations for a better productivity.



Spirit 7000 is a improved fluid for demanding operations and customers. Its technical properties are specially designed for heavy machining and hard metals.



### **PRODUCT OVERVIEW**

Products		Materials						Machining operations  Machining operations  Critical Light Hoothing Ceneral Hoothing Leavel Hings				HSE profile
	Castiron	Lynorde de	High allow	iddels Steels	Whiting of	Whiting by Wall	16/10/4/2 18/10/4/2 18/10/2	Ginding	light mad	General hack	ining Reavy Ining	-
					Lactuc							
Lactuca LT 3000	•	•••	••		•		•••		•••	•••		••
Lactuca WBF 9400	•	•••	•••	•	••		••		•••	•••	••	••
					Spirit							
Spirit 5000 X	•••	•••	••		••			•••	•••	•••	•	•••
Spirit 7000 X	•	•••	•••	•••	•••	•••	••	•	•••	•••	•••	•••
Spirit 3000	•••	•••	•					•••	•••	•••		••
Spirit 5000	•••	•••	••		••			•••	•••	•••	•	••
Spirit 7000	•	•••	•••	•••	•••	•••	••	•	•••	•••	•••	••
Spirit 5000 F	•••	•••	••		••			•••	•••	•••	•	•
Spirit WBA 5600	•	•••	•••	••	•••		•••		•••	•••	••	••
Spirit WBF 7200	•	•••	•••	••	•••		••	•	•••	•••	••	••
					Vulsol							
Vulsol MSF 5200	••	•••	•					•••	•			••
Vulsol MSF 7500	••	•••	••	•				•••	••	•		••
Vulsol WBF 7219	••	•••	••	•				•••	••	•		••

Brass	LT
Without boron and amine	WBA
Without boron and formaldehyde	WBF
Multiservice and without formaldehyde	MSF

### Legend

- Possible
- Suitable
- · · · Designed for



**Valona** cutting oils cover a wide range of light to severe machining operations on various materials, while breaking new ground on the health, safety and environment front.

1 - Valona BIO range consists of rapidly biodegradable, vegetable-based neat cutting oils. Formulated from carefully selected mineral oil-free base and performance additives, Valona BIO products are the ultimate solution to answer the following requests:



Exceptional performance thanks to use of polar compounds

Valona BIO can be used in Minimum Quantity Lubrication (MQL) systems.

### Health



- No carcinogenic compound (no Polycyclic Aromatic Compounds)
- No labeling in the MSDS (even at low viscosities)
- Singificant reduction in the risk of dermatosis compared with standard technology
- Reduced mist

### Safety



- Low odor
- Less oil mist in workshop
- · Reduce fire risks

### **Environment**



- · Bio-sourced
- · Bio-degradable

### **Performance**



- · Longer tool life
- · Less oil consumption
- Increased productivity

**2 - Valona HC** range consists of advanced mineral base oils. These oils undergo severe refining which modifies the nature of the molecules and makes them:

### **SAFE/EASY TO USE**

- Low odor
- Transparent
- Poor in aromatics (PAH\*)
- Lower volatility
- Higher flash point

### **PERFORMANT**

- Low-mist
- Low-foam
- Lower consumption
- Longer lifetime

Our **Valona HC** range is composed exclusively of advanced mineral base oils, with a benzoapyrene (BaP)\*\* content below detection thresholds.

The INRS\*\*\* publishes a maximum recommended concentration value for benzoapyrene (BaP) Detection threshold in cutting oils.

Benzoapyrene concentration in an oil (ppm)



Typical values
for standard oils

Typical values
for advanced





\*Polycyclic Aromatic hydrocarbon, \*\* Benzoapyrene is a molecule belonging to the Polycyclic Aromatic Hydrocarbon (PAH) family, classified as carcinogenic, \*\*\* National Research and Safety Institute for the prevention of occupationnal accidents and diseases in France. For more information: www.inrs.fr







**3 - Valona MQL** range is dedicated to Mist Quantity Lubrication (MQL), covering light to severe machining operations on various metals.

Valona MQL neat cutting oils ensure:

- Reduced oil consumption
- Higher productivity and lower production cost
- Better valorization of metal chips

# TotalEnergies

### **PRODUCT OVERVIEW**

Products		M	laterials	;		I	Machining	operation	าร	Specifications
	Vellow metals	Allminum	Steels	Stainless	cathide tool	Honing	Gindind to lid	it Light's evere Light's ening	Very Severe	Viscosity at AOCST)
				Valon						
Valona GR 7007 BIO	•••		•••	•••		•••	•••			7
Valona MS 7010 BIO	•••	•••	•••	•••			••	•••		9
Valona MS 7016 BIO	•••	•••	•••	•••			••	•••		15
Valona MS 7022 BIO	•••	•••	•••	•••			••	•••	•	25
				Valor	a HC					
Valona GR 3008 HC	•••	•	•••	•••		•••	•			8
Valona GR 5005 HC	•••	•	•••	•••		•••	•	•		5
Valona GR 7007 HC	•••	•••	•••	•••		••	•••	•		8
Valona GR 7012 HC	•••	•••	•••	•••		••	•••	•••		14
Valona GR 9005 HC	•	•	•	•	•••		•••			6
Valona MS 5515 HC		•••	••				•••	••		15
Valona MS 5020 HC	•••	•••	•••	•			••	•••		22
Valona MS 5032 HC*	•••	•••	•••	•			••	•••		33
Valona MS 7009 HC	•••	•••	•••	•••			••	•••	•	10
Valona MS 7023 HC	•••	•••	•••	•••			••	•••	•	23
Valona MS 7116 HC	•••	•••	•••	••			••	•••	•	15
Valona MS 7046 HC*	•••	•••	•••				••	••		43
Valona ST 9013 HC		•	•••	•••			••	•••	••	13
Valona ST 9037 HC		•	•••	•••			••	•••	••	42
Valona ST 9122 HC		•	•••	•••			••	•••	••	22
Valona BR 9015 HC			•••	•••			•	•••	•••	15
				Valona	a MQL					
Valona MQL 3036 BIO	•••	•••	•••	•			•••	•••		36
Valona MQL 3046	•••	•••	•••	٠			•••	•••		46
Valona MQL 5035	•••	•••	•••	•••			•••	•••	•	35

* Can be used	for machine	tool lubrication
Call be used	TOT THACHINE	tool lubilication

Grinding and/or honing	GR
Machining of ferrous and non-ferrous metals	MS
Machining of mild to high alloyed steels	ST
Broaching	BR
Minimum Quantity Lubrication	MQL

### Legend

- Possible
- Suitable
- ··· Designed for



The **Martol** range brings you multi-purpose and innovative products for metalforming applications that require optimized lubrication. This goes towards:

- Reduced VOC emissions and improved air quality
- Minimal or no degreasing step after stamping operation
- Enhanced forming capacity for stringent processes
- Longer tool lifetime and higher production rates
- · Decrease in oil consumption



### THREE TECHNOLOGIES FOR ALL YOUR NEEDS

### 1 - NEAT OILS

Our range of neat oils covers all the physical and chemical properties needed for the success of your cold forming operations: viscosity, lubricity, extreme pressure and non-extreme pressure properties, etc.

With our range, you are assured to find the suitable product for your needs.

### **FACING THE CHLORINE ISSUE**

This use of chlorine is more and more regulated worldwide.

This is why TotalEnergies Lubrifiants offers:

- Highly additivated sulfurised products, to be used successfully under very high loads
- New generation of chlorinated products that are non toxic following 1999/45/EC, or CLP



### 2 - SOLUBLE OILS

As the forming operations give off a lot of heat, our **Martol** soluble oils combine strong lubricating and cooling powers.

When used as an emulsion in water, they reduce product consumption.

### 3 - VANISHING OILS

Formulated from light petroleum cuts, vanishing oils allow to reduce or even eliminate degreasing operations.

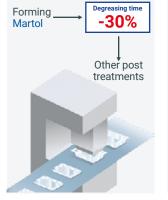
They are perfectly suited to medium difficulty or high throughput operations.

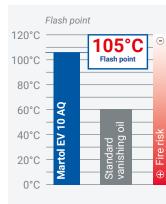
### NEW GENERATION OF VANISHING PRODUCTS TO REDUCE VOC\* EMISSIONS

The product does not contain any VOC and still has a fast evaporating rate, thus limiting the degreasing operations.

At the same time, the high flash point limits the fire risk to ensure the safety of the workshop, thus decreasing all related costs.

### LIMITED DEGREASING TIME TO IMPROVE PRODUCTIVITY





\*Volatile Organic Compound



### **PRODUCT OVERVIEW**

Products	Materials					Forming operations				Specifications		
	Stainless St	eel Steelhanite	Jeteel Allrinum	coppet	Thickness	Organing	DeepHoni	wife drawing	d Pulghing	Flash point	CO at	
				Ne	eat oils							
Martol AL 150			•••	••	≤ 100	•••	•••	•••	••	> 180	147	
Martol AL 60			•••	••	≤ 10	•••		••	•••	> 180	55	
Martol AL 20 HC			•••	••	≤ 1	•••		•	••	> 180	25	
Martol EP 405 CF	•••	•••	•		≤ 10	•••	•••		••	> 180	400	
Martol EP 235 CF	••	•••	•		≤ 8	•••	•••		••	> 180	230	
Martol EP 100 CF	••	•••	•		≤ 5	••			••	> 180	101	
Martol EP 65 CF	••	•••	•		≤ 3	••			•••	> 180	60	
Martol EP 5 CF	••	•••	••		≤ 2	•			••	94	3	
Martol EP 185*	•••	••	••	•	From 10 to 100	•••	•••		•••	> 180	175	
Martol EP 79*	•••	••	••	•	From 1 to 10	•••	•••		••	> 180	78	
				Vanis	shing oils							
Martol EV 45	•	•	•••	•	< 4	•			•••	62,5	2,1	
Martol EV 40 CF		•	•••	•	< 4	•			•••	59,5	1,5	
Martol EV 10 AQ		•	•••	•	< 2	•			•••	104	2,5	
Martol EV 10 CF		•	•••	•	< 1,5	•			•••	58,5	1,3	
Martol LVG 25 AQ**		••	•••	•	< 2	••			••	105	2,8	
Martol LVG 25 CF**		••	•••	•	< 2	••			••	74	1,7	
Martol LVG 15 CF**		••	•••	•	< 1	••			••	59	1,3	
			Food n	nanufa	cturing oi	ls (FMO)	)					
Martol FMO 235 CF			•••			•••	•••		•••	270	235	
Martol FMO 75 CF			•••			•••	••		•••	256	75	
Martol FMO 15 CF			•••			•••			•••	240	15	

<sup>\*</sup> Non toxic according to 1999/45/EC \*\* Both the oil and its additives can be washed away with an increase in temperature (brazing, annealling, etc...)

Aluminum	AL
Extreme Pressure	EP
Standard vanishing	EV
Thermal degreasing	LVG
Chlorine free	CF
High flash point and chlorine free	AQ

### Legend

- Possible
- •• Suitable
- ••• Designed for



**Drasta** quenching oils match all thermal treatment requirements and all types of installation. Formulated with base oils selected for their exceptional resistance to oxidation; they are cost-effective tools for enhancing the mechanical properties of metal pieces.

**Drasta C** series are cold quenching oils based on a technology that reduces odors and significantly increases the flash point limiting the risk of fire. The very low volatility reduces evaporation losses making it more users friendly. Its oxidation resistance limits the soot and extends the lifetime of the oil.

**Drasta C** series are adapted to meet all heat treatment needs.

**Drasta H** series are hot quenching oils specially formulated to ensure longer sump life.



Products	Quenching Sump Temperature (°C)	Maximum Cooling Speed (°C/s)	Flash point (°C)	Typical applications
		Drasta		
Drasta C 1022	20-80	53	230	Steels with high hardenability (torsion bars, springs)
Drasta C 5022	20-80	90	222	Screws and bolts
Drasta C 7025	20-80	102	228	Steels with high martensite start (leaf spings)
Drasta C 9022	20-80	113	232	Steels with low martensite start (bearings)
Drasta H 5160	120-160	91	282	Gears



### **Electrical discharge machining fluids**



The **Diel** range consists of multiservice fluids for spark erosion, from roughing to finishing operations.

Diel fluids are formulated from advanced base oils, contributing to the continuous improvement initiatives in regards to Health, Safety and Environment.

Diel fluids comply with the European directives concerning the VOC emissions.

### Diel fluids ensure:

- · Extended bath lifetime due to high resilience to oxidation
- Reduced fire risks due to a high flash point
- Safer use of the fluid due to a very low aromatic content



### **PRODUCT OVERVIEW**

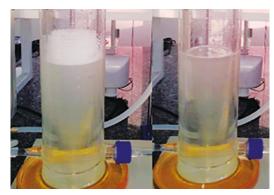
Products	Applications	Approvals	Specifications			
			Viscosity at 40°CS	Classifications		
	Electrica	discharge machining				
Diel MS 5000	Preliminary work and semi-finishing	Agie-Charmilles, Krupp-Nassovia	3,9	ISO-L-MHA		
Diel MS 7000	Semi-finishing work and finishing for complex forms and precise dimen- sions	Agie-Charmilles, Ona, Zimmler & Klein, Nassovia, Waldrich Siegen	2,4	ISO-L-MHA, NADCAP (DMP66)		
Diel MS 9000	Finishing for complex forms and precise dimensions	Agie-Charmilles, Zimmler & Klein, Nassovia, Waldrich Siegen	1,8	ISO-L-MHA, NADCAP (DMP66)		
Machining of ferrous ar	nd non-ferrous metals	MS		1		



The **Serade** range consists of post-treatment additives. Used at the right time, based on the recommendations of your technical advisor, these additives allow you to extend the life of your soluble cutting fluid baths in service.

**Serade** products are best used with our LubAnac Soluble service.

LubAnac Soluble service provides analysis report of different parameters of your bath(s) and our recommendations for using **Serade** post-treatment additives if necessary.



Left : foaming Right : use of Serade Antifoam

### **PRODUCT OVERVIEW**

Products	Applications	Functions	
Serade			
Serade System Cleaner	System cleaner for machine tools	Cleans machine tools before draining	
Serade Antifoam SF (silicone free version)	Defoamer for emulsions, synthetic soluble fluids and free of silicone compound	Avoids foaming	
Serade ACR Ferrous	Corrosion inhibitor for ferrous metals	Avoids corrosion of ferrous metal parts	
Serade ACR Non-Ferrous	Corrosion inhibitor for non-ferrous metals	Avoids corrosion of non-ferrous metal parts	
Serade WQ Minus	Water hardness decreasing agent	Avoids the formation of white deposits due to over-hard water	
Serade WQ Plus	Water hardness increasing agent	Avoids foam due to over-soft water	
Serade WQ Buffer	pH increasing agent	Extends lifetime of the bath	
Serade AW Emulsion	Anti-wear agent for emulsions	Decreases friction wear	
Serade AW Synthetic	Anti-wear agent for synthetic fluids	Decreases friction wear	
		Has in second second sentencin still	
Serade STAB Emulsion	Stabilizing agent for emulsions	Use in case of severe contamination by grease and oils (e.g. tramp oil)	
Serade STAB Synthetic	Stabilizing agent for synthetic fluids	Use in case of severe contamination by grease and oils (e.g. tramp oil)	

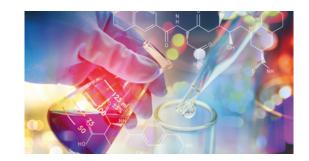
Product data sheets and your technical advisor(s) help you define the right concentration of **Serade** post-treatment additives for your situation.





Finadet detergents are designed to clean production areas and can be used in the food industry and for difficult cleaning of all types of pollution.

Finasol solvents are dispersants for cleaning engines and a very wide range of materials. Their properties permit eliminating greases and removing insoluble components, without affecting the quality of the items cleaned.



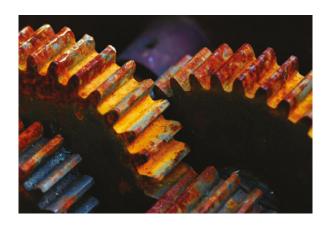
Products	Туре	Applications	Specific advantages	Methods of application
	Finadet			
Finadet SW	Special washing machine detergent	Special cleaning of parts placed in closed washing machines	• Automatic • Foam free	Machines (cloths, rushes)
Finasol				
Finasol BAC	Fast evaporating degreasing agent	Degreasing mechanical parts: machined parts, chassis, machine tool frames, bearings, pinions, filters, injection moulds     Preparation of surfaces before assembly	<ul> <li>Fast evaporation</li> <li>Compatible with all metals, most plastic materials and elastomers</li> </ul>	Fountain cleaner brush: high settling capacity
Finasol BIO	Pure or diluted degreasing agent, 100 % plant based, unlabeled	Cleaning of all engines, elimination of fuels and resins, removal of tar, bitumen, floor cleaning	<ul> <li>Low odour, biodegradable and non toxic</li> <li>Not aggressive for elastomers or plastics</li> </ul>	Fountain cleaner brush, spraying
Finasol MF	Emulsifiable degreasing agent	Multipurpose	• Leads to the complete dissolution of oily pollutants and the removal of insoluble components	Immersion, brush, low pressure spraying, brush, straight



**Osyris** oils are designed to protect parts from the risks of corrosion during storage and transportation. TotalEnergies Lubrifiants offers a wide range of products in accordance with the required properties of the protective film (oily, waxy or varnish).

### Osyris can be:

- · Applied to all ferrous metals, from cast iron to alloyed steels
- · Applied by dipping, spraying and brush application
- Removed with the aid of solvents and alkali cleaners



Products	Type of the film	Protection	Type of product	Flash point (°C)
	OH Ward Variety	Lo Route 6.8 Houses 8.12 Houses 7.8 Houses	oil solvent water	
		Osyris		
Osyris Y 1000	•	•	•	> 150
Osyris Y 4000		•	•	> 150
Osyris Y 5000	•	•	•	> 150
Osyris DWX 3000	•	•	•	< 60
Osyris DWY 4000			•	> 60
Osyris DWY 5000	•		•	> 60
Osyris DWL 3550		•	•	> 60
Osyris WB 5000	•	•	•	NA
Osyris X 9100	•	•	•	< 60
		Water-based		WB
		Solvent based		Х
		Oil-based		Υ
		Dewatering & flash point < 60°C		DWX
		Dewatering & flash point > 60°C		DWY
		Dewatering & flash point > 60°C & I	ow odor	DWL





Drosera range offers a wide range of products for all parts of machine tools (hydraulics, slideways, gears).

- High speed machine spindles (grades 5, 10, 15 and 22) and very high speed (grade 2)
- Machine tool slideways under all conditions of speed and load (grades 68 to 320)
- Hydraulic circuits for hydraulic pumps and motors (grades 32 and 46)
- · Gear boxes and feed mechanisms of all types with or without wet electro magnetic clutches (grades 68 to 320)
- Hydrodynamic lubrication of mill roll stands during grinding (grade 460)



### Drosera oils offer the following advantages:

- Very low coefficient of friction
- Anti-mist properties
- Very good foaming resistance
- Very good oxidation resistance
- Very good protection against rust
- Very good anti-wear properties
- Good filterability
- · High adhesiveness
- · Prevents stick and slip

Products	Applications	Specific advantages	Specifications	
			The control of the co	Classifications
		Spindle oil		
Drosera MS	Spindle oils for lubrication of high-speed machine spindles	High speed machine spindles (grades 5, 10, 15 and 22 ) and very high speed (grade 2)	2, 5, 10, 15, 22	ISO 6743-2: FD 2-5-10-15-22
Multipurpose oil (hydraulics, slideways, gears)				
Drosera MS	Multipurpose range for all machine tool parts depending on the viscosity of the lubricant: hydraulics, slideways, gears, spindle movements, feed and gear boxes	Wide range of applications	32, 46, 68, 100, 150, 220, 320, 460	Depending on viscosities: ISO 6743-4: HG 32 ISO 6743-13: GA 68-100-150-220 DIN 51502: CGLP 46-68- 100-150-220-320-460
Drosera HXE 68	Way lubricant including those lined with synthetic resin, feed and gear boxes	Compatibility with cutting fluids, including aqueous based fluids	68	ISO 6743-13: GB 68 DIN 51524 Part 2: HLP 68 DIN 51517 Part 3: CLP 68 DIN 51502: CGLP 68
Drosera HXE 220	Way lubricant including those lined with synthetic resin, feed and gear boxes	Compatibility with cutting fluids, including aqueous based fluids	220	ISO 6743-13: GB 220 DIN 51502: CGLP 220 DIN 51517 Part 3: CLP 220



### Lubinsight maintenance planner

**LubInsight maintenance planner** software optimizes your oil change strategy. Built on the expertise of our engineers, it offers you to:

- · Increase efficiency and savings of your maintenance management
- · Monitor lubricant parameters and analyses with a single tool
- · Assert your quality and safety management through management of lubricant documentation and critical points

### LubAnac: in use oil analysis

By analysing your oil in use, **LubAnac** will provide you vital information on its working conditions. So switching from remedial to predictive maintenance will:

- Reduce your operating costs
- · Anticipate and plan maintenance operations to perform them at the best time
- · Optimize drain intervals and extend the lifetime of your equipment
- · Improve the reliability and performance of your equipment

### THE IN-DEPTH DIAGNOSIS SYSTEM FOR CUTTING FLUIDS IN METALWORKING

**LubAnac Soluble** is a personalised diagnosis system for soluble cutting fluids used in metal working. It is performed by the TotalEnergies Lubrifiants Soluble Fluid Metalworking Competence Center in Osnabrück, Germany. The experience and knowledge of their experts permit precision results at the service of the customers.

### **LubAnac Soluble** is recommended for:

- Monitoring of the bath to get the best operating conditions at the lowest process cost
- Checking the product concentration, the stability and the fluid performance
- Extending lifetime of the bath and the tools in an ecoresponsible way

### **MEASURED CHARACTERISTICS**

LubAnac Soluble is offered in 2 sets:

- **Standard:** essential characteristics of the emulsion, including water hardness and conductivity
- **Premium:** a full analysis including a bacterial check and anti-corrosion properties are tested for all baths, including those with longer periods of stand still

	Standard	Premium
Smell	•	•
Appearance	•	•
Total hardness	•	•
Nitrite content	•	•
Bacteria		•
Fungi		•
Refractometer Brix	•	•
рН	•	•
Tramp oils	•	•
Refractometer corr factor	•	•
Concentration Ref	•	•
Concentration RA		•
Chip corrosion test		•
Conductivity	•	•
Total dissolved solids	•	•
	•	

### LubInsight interactive fluid



Soluble fluid bath monitoring service to guarantee the quality of the machining and preserve the life of equipment.

### **YOUR CHALLENGES**

Efficiency and productivity are your priorities The reliability of your static equipment is essential Your high value-added equipment requires daily checks to ensure that it is working properly.

### **OUR SOLUTIONS**

At TotalEnergies, we care about our customers' satisfaction and we work every day to provide the best experience possible.

The aim of this innovation is to offer a better and faster recommendation to maintain baths in optimal conditions and increase their lifetime.

### **ADDED VALUE**

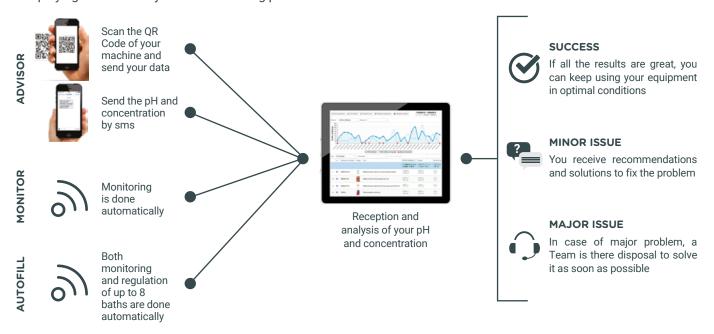
Reduced Costs: automatic monitoring aims to reduce your operating costs

Safety: regularly checked equipment highly reduce possible incidents

Efficiency: access to many information concerning your machine park in order to ensure that productivity and lifetime of your equipment are well tracked

Core Activity: digitalizing the control of your static equipment will allow you to focus on the essential, your business

Time Saving: optimizing the management of your equipment and increasing your employee's productivity by simplifying the fluid analysis and monitoring process



### LubPilot

smart tank

### A UNIQUE DIGITAL AND INNOVATING SERVICE

Thanks to our smart sensors, you will be able to:

- Monitor the lubricants' level of your workshops' drums
- Be monitored on-time for the top up

Maximize your operational performance and your daily efficiency

### AN EASY SET UP SERVICE

- 1 Automated secured connectivity. Five-year battery autonomy on the sensors
- 2 Easy screwing on the drum opening
- 3 Notification when the level reaches a pre-defined threshold
- 4 Lubricants' activity monitoring by anticipating needs

### **QUICK BENEFITS**







Top up monitoring



Improved shared information between operators



Alerts to avoid on-site shortages



Accurate concentration assistant



Product's needs anticipation



### A major player

With our production, supply chain and commercial presence in more than 160 countries, we deliver a full range of lubricants.

### **Support** and partnership

Thanks to local technical presence, we provide a high level of service to optimize your Total Cost of Ownership.

### References & OEMs

TotalEnergies Lubrifiants cooperates with equipment manufacturers to create high-technology products for optimal performance and production of your machinery.

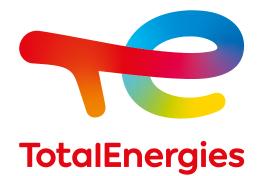
good reasons for choosing TotalEnergies Lubrifiants

### Innovation & Research

TotalEnergies Lubrifiants invests in biotechnologies to find the most suitable components to reach energy efficiency through formulations designed in our Research Centers.

### **Quality and environment**

TotalEnergies Lubrifiants ISO 9001 and 14001 certifications are the guarantee of a long term commitment to quality and environment. From the initial design stage, our R&D teams seek to develop products that minimize toxicity risks and environmental impact.







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Safety Data Sheets are available at ms-sds.totalenergies.com