# LubAnac coolant

## Diagnostic system for cooling liquids

**LubAnac COOLANT** is an in-depth diagnosis for the follow-up of cooling liquids and cooling systems, which allows fleet managers to reduce the maintenance costs of their machine park.

LubAnac COOLANT is recommended in the following cases:

- Detailed follow-up of the coolant behaviour and the condition of the system the cooling liquid is operating in.
- Punctual analysis and diagnosis in certain cases (breakdown, complaint, expertise...)
- Compliance check of the properties of the cooling liquid in use with the new cooling liquid.

### Measured characteristics

#### LubAnac COOLANT

**LubAnac COOLANT** determines the physico-chemical properties of the cooling liquid and its protection against corrosion and temperature.

#### Appearance, pH, Reserve Alkalinity, density.

#### **Protection against temperature:** Ratio antifreeze/water, freezing and boiling temperature (%, °C)

**Corrosion of the cooling system:** Spectrometric determination (ICP) of elements: Fe, Pb, Cu, Sn, Cr, Al, Ni, Zn, Ba (ppm)

#### Protection against corrosion:

Determination of the concentration corrosion inhibitors, organic and mineral. (ppm)

#### Water pollutions:

Determination of Sulphates and chlorides concentrations, water hardness, Mg, Ca (ppm)

#### Oxidation of glycol present in the cooling liquid:

Glycolates (ppm)

#### LubAnac COOLANT VISIO

#### LubAnac COOLANT + Pollution by sediments:

Detection and qualification of the pollution by solid particles (of medium and big dimension  $>5\mu$ ) by filtration and microscopic observation.



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### **⊘** COOLANT GRID

	TYPE ANALYSIS	UNIT	COOLANT	COOLANT VISIO
	Appearance		$\checkmark$	$\checkmark$
	рН		$\checkmark$	√
CHARACTERISTICS	Colour		✓	$\checkmark$
	RA 3,5	ml HCL/0,1 N	$\checkmark$	✓
	RA 5,5	ml HCL/0,1 N	$\checkmark$	✓
	Density	g/mL	$\checkmark$	✓
PROTECTION	Glycol	% (Vol)	✓	✓
	Water	% (Vol)	✓	✓
	Freezing point	°C	✓	✓
	Boiling point	°C	°C ✓	
	Yellow metal	mg/kg	✓	$\checkmark$
	Steel	mg/kg	$\checkmark$	✓
METAL CORROSION INHIBITORS	General 1	mg/kg	✓	✓
	General 2	mg/kg	✓	$\checkmark$
	General 3	mg/kg	$\checkmark$	$\checkmark$
	Phosphorus	mg/kg	√	$\checkmark$
	Boron	mg/kg	$\checkmark$	$\checkmark$
	Molybdenum	mg/kg	✓	✓
	Silicon	mg/kg	✓	✓
ADDITIVES	Sodium	mg/kg	$\checkmark$	✓
	Potassium	mg/kg	$\checkmark$	$\checkmark$
	Nitrates	mg/kg	$\checkmark$	✓
	Nitrites	mg/kg	$\checkmark$	✓
	Phosphates	mg/kg	$\checkmark$	√
	Tin	mg/kg	$\checkmark$	√
METAL POLLUTIONS	Lead	mg/kg	$\checkmark$	√
	Nickel	mg/kg	$\checkmark$	√
	Iron	mg/kg	$\checkmark$	√
	Chromium	mg/kg	$\checkmark$	√
	Aluminium	mg/kg	$\checkmark$	√
	Copper	mg/kg	$\checkmark$	✓
	Zinc	mg/kg	$\checkmark$	✓
	Barium	mg/kg	$\checkmark$	✓
GLYCOL OXIDATION	Glycolate	mg/kg	$\checkmark$	✓
WATER POLLUTIONS	Sulphates	mg/kg	✓	✓
	Chlorides	mg/kg	✓	✓
	Water hardness	deg TH	✓	✓
	Magnesium	mg/kg	✓	✓
	Calcium	mg/kg	✓	✓
INSOLUBILITY	Insolubility	%		✓
	Filtration			✓



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## **Presentation of results**

The diagnosis report is in 95% of cases available within 1 week after reception in the lab. The results can be dispatched by e-mail or can be viewed on a secured portal on the Internet.

	atisfying agnostic	Slight deviations	Anomaly observed	Dangerous situation
ANAC references : FM Machine: JM568 Component: <u>Cooling cir</u>		end the second s		<ul> <li>Colour code : green , orange, red</li> </ul>
Make and type: Machine: CATERPILLAR 777D Component: Caterpillar C32	Diagnosis date: 2 march 2020			Registered data relative to the customer, material and cooling system.
Coolant Sampling date 16-APR-17 Sample Number CC022740 Working time fluid 1046 H Working time fluid 1046 H	Fluid : Elf         Coolelf Auto Supra -37           Coolant         Coolant         Coolant           V2-AUC-517         11-0CT-19         30-UL-19           0C025187         CC025503         CC035232           2012 H         26545 H         31177 H           19656 H         4533 H         4632 H	23-DEC-19		Registered data relative to the sample: number and operating hours
Characteristics           Appearance         Cloudy +           pH at 25 °C         7.14           Color         Orange           Res aica 3,5         mIHCl.1N           Density         g/mL           1.068	Clear         .owDeposit         Sediment           6.95         8.04         6.34           Orange         Orange         Red           27.80         28.12         26.58           1.021         1.071         1.068	.owDeposit 0.49		<ul> <li>Coolant properties</li> </ul>
Protection           Glycol         %         47           Water         %         53           Freez. Temp.         *C         -33           Boil. Temp.         *C         109	14 = 50 48 86 ↔ 50 52 -6 -37 -35 102 110 109	39 61 ++ -25 107		<ul> <li>Protection against temperature</li> </ul>
Metal Corrosion Inhibitors           Yellow Metal         ppm         660         -           Steel         ppm         <500	170         970         660         -           <500	410 - <500 803 - <500 12813		<ul> <li>Protection against corrosion</li> </ul>
Additives         ppm         <10           Phosphorus         ppm         <10	<10	<10 <10 <11 11 2816 33 <50 <50 <50		<ul> <li>Additives or pollution of the coolant</li> </ul>
Metal Pollutions           Tin         ppm         <10	<10	종 종 7 + 종 종 종 종 (10 종)	<	<ul> <li>Corrosion of the cooling system</li> </ul>
Glycol oxidation Glycolate ppm 345 + Water Pollutions	118 124 1275 +	803 +		<ul> <li>Glycol oxidation</li> </ul>
Sulfates         ppm         <50           Chlorides         ppm         <50	<50	<50 <50 2 <10 <10		<ul> <li>Water pollutions</li> </ul>
Interpretation of the diagnosis • Metals content slightly high. • Pit too low. • Inhibitors content too low. • The concentration of the organic inhibitor protecting against the corrosion of yellow metals is too low. We advise you to follow the evolution of the copper concentration. • A part of the glycol has been oxidized. We advise you to follow the evolution of the pH. • Glycol percentage too low.			<	<ul> <li>Information:</li> <li>Info communicated by the customer</li> <li>Interpretation of the diagnosis by a LubAnac expert</li> <li>Comments</li> </ul>

The 5 latest diagnosis are displayed. Reports are available in English, French, German, Dutch, Italian, Spanish and Portuguese.

#### A personal and secured access for:

- the consultation of new reports and history
- the possibility of making queries
- the download of the data in Excel files
- mobile version for smartphones & tablets

### Diagnosis and comments

The diagnosis are based on a personalized interpretation of the diagnoses, with specific analysis routines for mineral and organic liquids. Our experts have more than 20 years experience in coolant analysis. The website allows a user-friendly management of the analysis data. Results are available by e-mail or on our secured internet portal.

