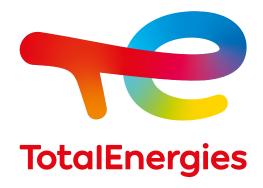


Steel rolling mills

High performance industrial lubricants

Dedicated solutions to improve your productivity



Summary

- → Reliable solutions for the entire production chain
- → A trusted partner approved by the major OEM's
- → Benefits offered by TotalEnergies Lubrifiants
- → Five good reasons for choosing TotalEnergies Lubrifiants



STEEL ROLLING MILLS OFFER

Rolling mills are the key value-adding elements in the steel production process. Best-in-class lubricants by TotalEnergies Lubrifiants increase the lifetime of your equipment without compromising the quality of finished products.

TotalEnergies Lubrifiants has over 40 years experience in maximizing the economic benefits of its steel industry customers.

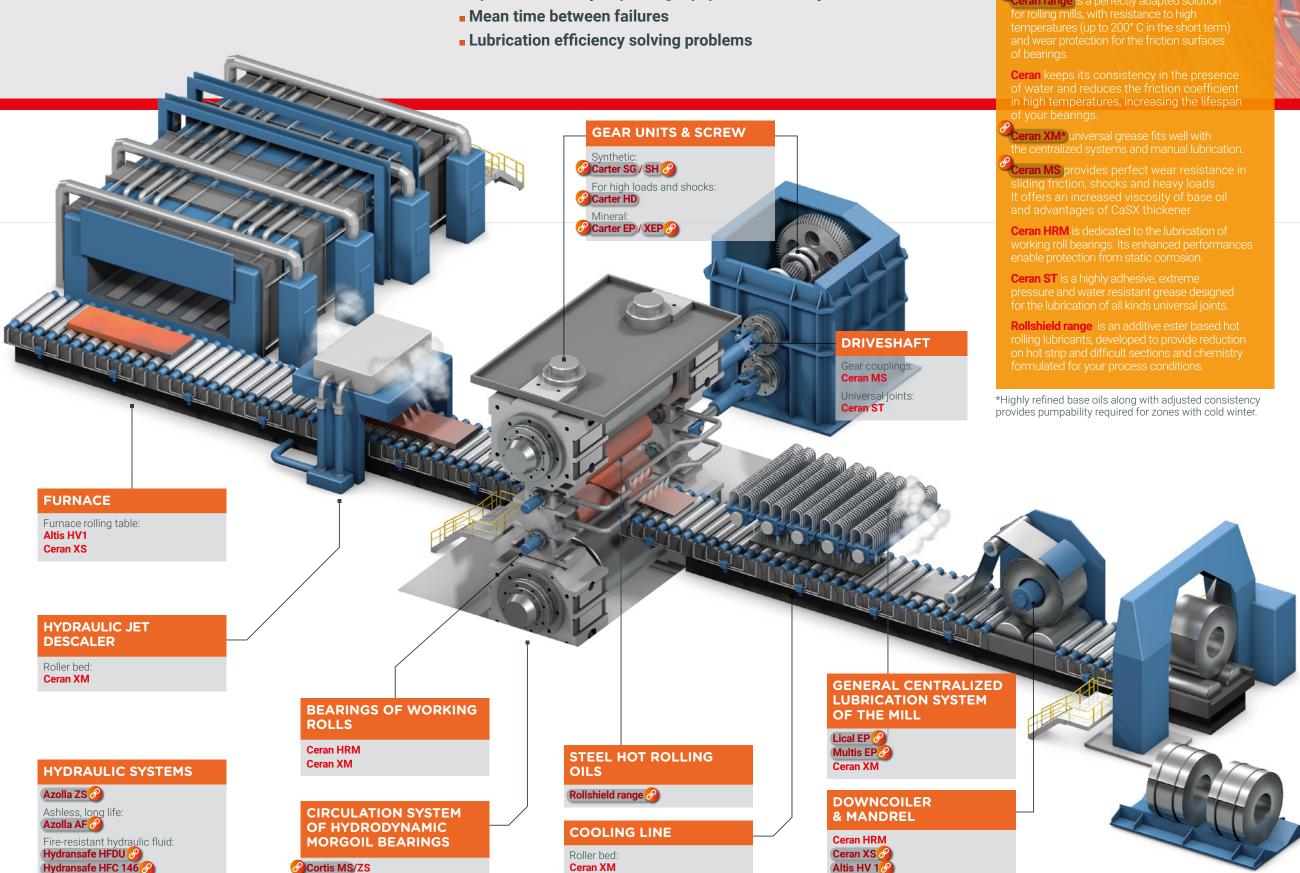
Your challenges

- Reduce downtime
- Decrease the consumption of spare parts
- Minimize lubricant consumption
- Reduce time and cost of maintenance works

Our solutions

Our outstanding products increase:

- Drain and regreasing intervals of your equipment
- Wear resistance of friction pairs
- Operation ratio by improving equipment reliability



To ensure the most appropriate application, TotalEnergies Lubrifiants works with the major OEM's and has products listed and referenced by Danieli, SMS Group, Primetals, Voestalpine, Siemens, Uralmash.

Applications	Product	Working conditions	Specific advantage	Thickener	NLGI grade	BO Viscosity*	Operating temperature range	Specifications /DIN 51502
▶ General centralized lubrication system of the mill	Lical EP 2	 High tempratures Very slow rotation speed High loads	Multifunctional grease with reinforced performances: water resistance thanks to the LiCa soap, and load resistance thanks to adjusted viscosity	Lithium / Calcium	2	190	-25 °C to 130 °C	KP2K-25
Bearings of work rolls Roughing stands Finishing stands (inc manual lubrication) Coilers mandrels	Ceran HRM	Shocks Extremely high loads in the presence of cooling water in bearings Stand by corrosion effect Absence of centralized lubrication	Adjusted viscosity and consistency NLGI grade to cope with the most difficult conditions. Protects bearings against corrosion when they stored after disassembling. Provides sealing effect for bearings. Can be used when bearings have poor seals.	Calcium Sulfonate Complex	2	420	- 25 °C to 180 °C	KP2R -25
Coilers mandrels Reheating furnace Roller bed Doors bearings	Altis HV1	High velocity High temperature from the steel bobbins Slow rotation speed High loads High temperatures	High resistance to the heat from coiled metal. Does not create deposits in pipelines Good pumpability Adapted to high-speed applications Very high resistance to oxidation thanks to a non-metallic soap. Ashless soap diminishing the risk of pipe clogging with high temperatures. Longer lifetime in high temperatures. High temperatures resistant soap. High mechanical stability in humid atmospheres.	Polyurea	1	500	-20 °C to 180 °C	KP2R-20
Hydraulic jet descaler Cooling line for microstructure Roller bed Roughing and Finishing Mill Work rolls bearings (inc centralized lubrication)	Ceran XM 220 XM 460 XM 720	High presence of intensively sprayed cooling water Heat from the steel High loads Aggressive cooling water Great variety of rotation speeds from rough to finishing stands Pumpability at wide range of temperatures	Multipurpose grease for steel industry with high mechanical stability in presence of water inherited due to CaSX thickener Complete range of greases for wide range of speed and loads. Excellent water resistance and behavior in high temperatures. High pumpability due to adjusted consistency. Provides sealing effect for bearings.	Calcium Sulfonate Complex	1.5	220 460 720	-30 °C to 180 °C -25 °C to 180 °C -25 °C to 180 °C	KP1/2R-30 KP1/2R-25 KP1/2R-25
 Universal joints bearings of driveshaft 	Ceran ST 2	 High loads together with centrifugal forces pushing out the grease 	Specific additive enhances the adhesivity to resist the centrifugal forces.	Calcium Sulfonate Complex	2	180	-25 °C to 180 °C	KP2R-25
Gear couplings of driveshafts Adjusting screws	Ceran MS	Very high load and sliding friction High temperature	Contains solid friction modifiers to protect wearing surfaces from sliding friction. Fits perfectly to units like screws, sliding bearings, slide ways, joints. High extreme pressure resistance and weld load.	Calcium Sulfonate Complex	1.5	650	-20 °C to 180 °C	KPF1/2R-20

^{*}The features mentioned above are average values obtained with some variability in production and do not constitute a specification. Above characteristics are mean values given as an information.

Applications	Product	Nature	Working conditions	Specific advantage	ISO VG	Specifications
Back up rolls Morgoil bearing	Cortis MS/ZS	Mineral	Pollution of oil by cooling water High loads at the oil film High oil filterability requirements	Quick water separation and good ageing resistance at high temperatures Provides strong hydrodynamic oil film Enhanced antifoam performances Compatible with main products on the market	220 to 460	• ISO 6743/1 • ISO 6743/2 • ISO 6743/6 • DIN 51506
Gear units Oil mist lubrication	Carter EP 68 - 1000	Mineral		High protection of opinions Approved by major manufacturers		 ISO 12925-1 CKD DIN 51517-3 CLP AGMA 9005-E02 EP U. S. Steel 224 Flender
	Carter HD	Mineral	ShocksHigh temperatures	 Micro-pitting resistance Thermic stability Longer drain intervals	150 to 680	• DIN 51517-3 CLP • ISO 12925-1 CKD
	Carter SH	Fully Synthetic - PAO	-	Resistant to low or high temperatures Longer drain intervals.		 ISO 12925-1 CKD DIN 51517-3 CLP Flender FAG SKF
	Carter SG	Synthetic PAG	High temperatures High loads Low friction Energy savings	Very high viscosity index Longer drain intervals	100 to 1000	 DIN 51517-3 CLP PG ISO 12925-CKT

 $^{{\}rm \star Typical \; kinematic \; viscosity \; of \; base \; oil \; at \; 40^{\circ} \; C \; in \; mm2/s. \; Above \; characteristics \; are \; mean \; values \; given \; as \; an \; information.}$

The benefits offered by TotalEnergies Lubrifiants

Ceran is a unique solution for Rolling Mills Bearings

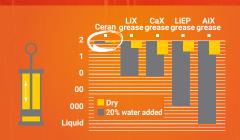


Ceran range protects the friction surfaces from wear and reduces the friction coefficient of bearings. This is done in high temperatures, in the presence of sprayed cooling water. All of this ensures an increased equipment lifetime, along with a reduced downtime.

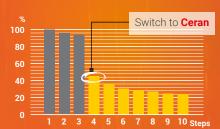
This product can boast 40 years of delivering efficient solutions in the steel industry worldwide. It offers up to 4-5 times less bearings consumption when switching from the Li or LiX conventional greases.

Comparative tests have shown that **Ceran**, when up against other greases, provides higher durability to bearings in the context of decreasing global grease consumption.

Choosing Ceran greases will provide significant reduction in overall consumption, reducing general maintenance costs!



Mechanical stability in presence of water (ASTM D217) NLGI grade change after 100 000 strokes.



Example: grease consumption decrease KG/Month

TotalEnergies Lubrifiants has launched the 5th generation of Ceran and is staying one step ahead of its competitors to meet present and future demands.

A major player

With our production, supply chain and commercial presence in more than 160 countries, we deliver a full range of lubricants.

Support and partnership

Thanks to local technical presence, we provide a high level of service to optimize your Total Cost of Ownership.

References & OEMs

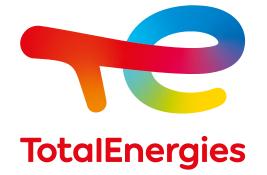
TotalEnergies Lubrifiants cooperates with equipment manufacturers to create high-technology products for optimal performance and production of your machinery. good reasons for choosing **TotalEnergies** Lubrifiants

Innovation & Research

TotalEnergies Lubrifiants invests in biotechnologies to find the most suitable components to reach energy efficiency through formulations designed in our Research Centers.

Quality and environment

TotalEnergies Lubrifiants ISO 9001 and 14001 certifications are the guarantee of a long term commitment to quality and environment. From the initial design stage, our R&D teams seek to develop products that minimize toxicity risks and environmental impact.







lubricants.totalenergies.com



Safety Data Sheets are available at ms-sds.totalenergies.com





TotalEnergies Industry Solutions